

according to Regulation UK SI 2019/758 and UK SI 2020/1577 as amended

Creation Date 25-May-2009

Revision Date 30-Jan-2024

Revision Number 4

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description:	Triethoxysilane
Cat No. :	B22063
CAS No	998-30-1
EC No	213-650-7
Molecular Formula	C6 H16 O3 Si
REACH registration number	-

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Laboratory chemicals.
Uses advised against	No Information available

1.3. Details of the supplier of the safety data sheet

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Avocado Research Chemicals Ltd. (Part of Thermo Fisher Scientific) Shore Road, Heysham Lancashire, LA3 2XY, United Kingdom Office Tel: +44 (0) 1524 850506 Office Fax: +44 (0) 1524 850608

begel.sdsdesk@thermofisher.com

E-mail address

1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11 Emergency Number **US**:001-201-796-7100 / **Europe:** +32 14 57 52 99 **CHEMTREC** Tel. No. **US**:001-800-424-9300 / **Europe:**001-703-527-3887

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Physical hazards

Flammable liquids

Category 3 (H226)

Health hazards

Triethoxysilane

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Acute oral toxicity Acute Inhalation Toxicity - Vapors Skin Corrosion/Irritation Serious Eye Damage/Eye Irritation

Environmental hazards

Based on available data, the classification criteria are not met

Full text of Hazard Statements: see section 16

2.2. Label elements



Signal Word

Danger

Hazard Statements

- H226 Flammable liquid and vapor
- H302 Harmful if swallowed
- H315 Causes skin irritation
- H318 Causes serious eye damage
- H330 Fatal if inhaled

Precautionary Statements

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P301 + P312 - IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

2.3. Other hazards

Water reactive

Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB)

This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
Triethoxysilane	998-30-1	EEC No. 213-650-7	>95	Skin Irrit. 2 (H315) Eye Dam. 1 (H318) Acute Tox. 4 (H302) Acute Tox. 2 (H330) Flam. Liq. 3 (H226)

Category 4 (H302) Category 2 (H330) Category 2 (H315) Category 1 (H318)

REACH registration number

Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Immediate medical attention is required.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Inhalation	Remove to fresh air. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Immediate medical attention is required. If not breathing, give artificial respiration.
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.
4.2. Most important symptoms and	effects, both acute and delayed

Causes eye burns. Difficulty in breathing. Causes severe eye damage. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician

Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Water spray, carbon dioxide (CO2), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.

Extinguishing media which must not be used for safety reasons No information available.

5.2. Special hazards arising from the substance or mixture

Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back.

Hazardous Combustion Products

Carbon monoxide (CO), Carbon dioxide (CO₂), Silicon dioxide.

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Evacuate personnel to safe areas. Remove all sources of ignition. Take precautionary measures against static discharges.

6.2. Environmental precautions

Should not be released into the environment. See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Use only under a chemical fume hood. Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. Use spark-proof tools and explosion-proof equipment. Do not breathe (dust, vapor, mist, gas). Do not ingest. If swallowed then seek immediate medical assistance. Take precautionary measures against static discharges.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Flammables area. Keep away from heat, sparks and flame. Store under an inert atmosphere. Keep away from water or moist air. Containers should be vented periodically in order to overcome pressure buildup.

Technical Rules for Hazardous Substances (TRGS) 510 Class 3 Storage Class (LGK) (Germany)

7.3. Specific end use(s)

Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits List source(s):

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

See table for values

Component	Acute effects local (Dermal)	Acute effects systemic (Dermal)	Chronic effects local (Dermal)	Chronic effects systemic (Dermal)
Triethoxysilane 998-30-1 (>95)				DNEL = 2.567mg/kg bw/day

Component	Acute effects local (Inhalation)	Acute effects systemic (Inhalation)	Chronic effects local (Inhalation)	Chronic effects systemic (Inhalation)
Triethoxysilane 998-30-1 (>95)				DNEL = 0.612mg/m ³

Predicted No Effect Concentration (PNEC)

See values below.

Component	Fresh water	Fresh water	Water Intermittent	Microorganisms in	Soil (Agriculture)
		sediment		sewage treatment	
Triethoxysilane	PNEC = 0.96mg/L	PNEC = 3.6mg/kg	PNEC = 2.75mg/L	PNEC = 580mg/L	PNEC = 0.63mg/kg
998-30-1 (>95)		sediment dw		-	soil dw

Component	. <u>M</u>	arine water	Marine water sediment	Marine water intermittent	Food chain	Air
Triethoxysilar		EC = 0.79mg/L	PNEC = 2.9mg/kg			
998-30-1 (>9	5)		sediment dw			

8.2. Exposure controls

Engineering Measures

Use only under a chemical fume hood. Ensure that eyewash stations and safety showers are close to the workstation location. Use explosion-proof electrical/ventilating/lighting equipment. Ensure adequate ventilation, especially in confined areas. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective eq Eye Protection		(European standard	1 - EN 166)	
Hand Protection	Protectiv	ve gloves		
Glove material Natural rubber Nitrile rubber Neoprene PVC	Breakthrough time See manufacturers recommendations	Glove thickness	EU standard EN 374	Glove comments (minimum requirement)
Skin and body prot	Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure.			

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection	When workers are facing concentrations above the exposure limit they must use
	appropriate certified respirators.
	To protect the wearer, respiratory protective equipment must be the correct fit and be used
	and maintained properly

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Large scale/emergency use	Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced Recommended Filter type: Organic gases and vapours filter Type A Brown conforming to EN14387
Small scale/Laboratory use	Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141 When RPE is used a face piece Fit Test should be conducted
Environmental exposure controls	No information available.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Liquid	
Appearance Odor Odor Threshold Melting Point/Range	Colorless Yellow No information available No data available -170 °C / -274 °F	
Softening Point	No data available	
Boiling Point/Range	134 - 135 °C / 273.2 - 275 °F	On hosis of test data
Flammability (liquid) Flammability (solid,gas)	Flammable Not applicable	On basis of test data Liquid
Explosion Limits	Lower 1.18 Vol%	
Flash Point	26 °C / 78.8 °F	Method - No information available
Autoignition Temperature	No data available	
Decomposition Temperature	> 200°C	
pH	No information available	
Viscosity Water Solubility	No data available Reacts with water	
Water Solubility Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/wate		
Vapor Pressure	20.25 mmHg @ 20°C	
Density / Specific Gravity	0.89	
Bulk Density	Not applicable	Liquid
Vapor Density	No data available	(Air = 1.0)
Particle characteristics	Not applicable (liquid)	
9.2 Other information		

9.2. Other information

Triethoxysilane

Molecular FormulaC6 H16 O3 SiMolecular Weight164.28Explosive Propertiesexplosive air/vapour mixtures possible

SECTION 10: STABILITY AND REACTIVITY

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None known, based on information available

10.2. Chemical stability

Moisture sensitive.

10.3. Possibility of hazardous reactions

Hazardous Polymerization Hazardous polymerization does not occur.

 Hazardous Reactions
 None under normal processing.

 10.4. Conditions to avoid
 Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition. Exposure to moist air or water.

 10.5. Incompatible materials
 Incompatible materials

Strong oxidizing agents. Strong acids. Strong bases. Strong reducing agents. Amines.

10.6. Hazardous decomposition products

Carbon monoxide (CO). Carbon dioxide (CO₂). Silicon dioxide.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

(a) acute toxicity;

Triethoxysilane

Category 4
No data available
Category 2

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation	
Triethoxysilane	>2000 mg/kg (male Rat)	LD50 > 2000 mg/kg (Rabbit)	0.5-1.3 mg/L/4h (Rat)	
	1000-2000 mg/kg (female Rat)			

(b) skin corrosion/irritation;	Category 2
(c) serious eye damage/irritation;	Category 1
(d) respiratory or skin sensitization; Respiratory Skin	No data available No data available
(e) germ cell mutagenicity;	No data available
(f) carcinogenicity;	No data available
	There are no known carcinogenic chemicals in this product
(g) reproductive toxicity;	No data available
(h) STOT-single exposure;	No data available
(i) STOT-repeated exposure;	No data available
Target Organs	No information available.
(j) aspiration hazard;	No data available
Other Adverse Effects	The toxicological properties have not been fully investigated.
Symptoms / effects,both acute and delayed	Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

Triethoxysilane

11.2. Information on other hazards

Endocrine Disrupting Properties	Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.			
SE	ECTION 12: ECOLOGICAL INFORMATION			
<u>12.1. Toxicity</u> Ecotoxicity effects	Do not empty into drains. Reacts with water so no ecotoxicity data for the substance is available.			
<u>12.2. Persistence and degradability</u> Persistence Degradability Degradation in sewage treatment plant	No information available Persistence is unlikely, based on information available. Reacts with water. Water reactive.			
12.3. Bioaccumulative potential	Product does not bioaccumulate due to reaction with water			
<u>12.4. Mobility in soil</u>	Reacts with water Is not likely mobile in the environment.			
<u>12.5. Results of PBT and vPvB</u> assessment	Water reactive. Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB).			
<u>12.6. Endocrine disrupting</u> properties Endocrine Disruptor Information	This product does not contain any known or suspected endocrine disruptors			
<u>12.7. Other adverse effects</u> Persistent Organic Pollutant Ozone Depletion Potential	This product does not contain any known or suspected substance This product does not contain any known or suspected substance			

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products	Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.			
Contaminated Packaging	Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.			
European Waste Catalogue (EWC)	According to the European Waste Catalog, Waste Codes are not product specific, but application specific.			
Other Information	Waste codes should be assigned by the user based on the application for which the product was used. Do not flush to sewer. Can be landfilled or incinerated, when in compliance with local regulations. Do not empty into drains.			

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

<u>14.1. UN number</u> <u>14.2. UN proper shipping name</u> Technical Shipping Name <u>14.3. Transport hazard class(es)</u> Subsidiary Hazard Class <u>14.4. Packing group</u>	UN3489 TOXIC BY INHALATION LIQUID, FLAMMABLE, CORROSIVE, N.O.S Triethoxysilane 6.1 3, 8 I
ADR	
<u>14.1. UN number</u> <u>14.2. UN proper shipping name</u> Technical Shipping Name <u>14.3. Transport hazard class(es)</u> Subsidiary Hazard Class <u>14.4. Packing group</u>	UN3489 TOXIC BY INHALATION LIQUID, FLAMMABLE, CORROSIVE, N.O.S Triethoxysilane 6.1 3, 8 I
	FORBIDDEN FOR IATA TRANSPORT
<u>IATA</u> <u>14.1. UN number</u> <u>14.2. UN proper shipping name</u> Technical Shipping Name <u>14.3. Transport hazard class(es)</u> Subsidiary Hazard Class <u>14.4. Packing group</u>	FORBIDDEN FOR IATA TRANSPORT UN3489 TOXIC BY INHALATION LIQUID, FLAMMABLE, CORROSIVE, N.O.S FORBIDDEN FOR IATA TRANSPORT Triethoxysilane 6.1 3, 8 I
14.1. UN number 14.2. UN proper shipping name Technical Shipping Name 14.3. Transport hazard class(es) Subsidiary Hazard Class	UN3489 TOXIC BY INHALATION LIQUID, FLAMMABLE, CORROSIVE, N.O.S FORBIDDEN FOR IATA TRANSPORT Triethoxysilane 6.1 3, 8
14.1. UN number 14.2. UN proper shipping name Technical Shipping Name 14.3. Transport hazard class(es) Subsidiary Hazard Class 14.4. Packing group	UN3489 TOXIC BY INHALATION LIQUID, FLAMMABLE, CORROSIVE, N.O.S FORBIDDEN FOR IATA TRANSPORT Triethoxysilane 6.1 3, 8 I

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
Triethoxysilane	998-30-1	213-650-7	-	-	Х	Х	-	Х	Х
Component	CAS No	TSCA	TSCA In notific Active-I	ation -	DSL	NDSL	AICS	NZIoC	PICCS
Triethoxysilane	998-30-1	Х	ACT	IVE	-	Х	Х	Х	Х

Legend: X - Listed '-' - Not Listed

KECL - NIER number or KE number (http://ncis.nier.go.kr/en/main.do)

Authorisation/Restrictions according to EU REACH

Not applicable

ſ	Component	CAS No	REACH (1907/2006) -	REACH (1907/2006) -	REACH Regulation (EC
	-		Annex XIV - Substances	Annex XVII - Restrictions	1907/2006) article 59 -

Triethoxysilane

		Subject to Authorization	on Certain Dangerous Substances	Candidate List of Substances of Very High Concern (SVHC)
Triethoxysilane	998-30-1	-	_	-

Seveso III Directive (2012/18/EC)

	Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Repor Requirements	
_ L			Notification	Requirements	
[Triethoxysilane	998-30-1	Not applicable	Not applicable	

Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals

Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)? Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification

Water endangering class = 3 (self classification)

Component	Germany - Water Classification (AwSV)	Germany - TA-Luft Class
Triethoxysilane	WGK1	

15.2. Chemical safety assessment

A Chemical Safety Assessment/Report (CSA/CSR) has not been conducted

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H226 - Flammable liquid and vapor

H302 - Harmful if swallowed

H315 - Causes skin irritation

H318 - Causes serious eye damage

H330 - Fatal if inhaled

Legend

CAS - Chemical Abstracts Service	TSCA - United States Toxic Substances Control Act Section 8(b)
	Inventory
EINECS/ELINCS - European Inventory of Existing Commercial Chemica	I DSL/NDSL - Canadian Domestic Substances List/Non-Domestic
Substances/EU List of Notified Chemical Substances	Substances List
PICCS - Philippines Inventory of Chemicals and Chemical Substances	ENCS - Japanese Existing and New Chemical Substances
IECSC - Chinese Inventory of Existing Chemical Substances	AICS - Australian Inventory of Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances	NZIOC - New Zealand Inventory of Chemicals

Triethoxysilane

WEL - Workplace Exposure LimitTACGIH - American Conference of Governmental Industrial HygienistsIADNEL - Derived No Effect LevelPrRPE - Respiratory Protective EquipmentLILC50 - Lethal Concentration 50%Effect ConcentrationNOEC - No Observed Effect ConcentrationPrPBT - Persistent, Bioaccumulative, ToxicVI

TWA - Time Weighted Average IARC - International Agency for Research on Cancer Predicted No Effect Concentration (PNEC) LD50 - Lethal Dose 50% EC50 - Effective Concentration 50% POW - Partition coefficient Octanol:Water vPvB - very Persistent, very Bioaccumulative

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association MARPOL - International Convention for the Prevention of Pollution from Ships ATE - Acute Toxicity Estimate VOC - (Volatile Organic Compound)

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road IMO/IMDG - International Maritime Organization/International Maritime

Dangerous Goods Code OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

Key literature references and sources for data

https://echa.europa.eu/information-on-chemicals Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Prepared By	Health, Safety and Environmental Department
Creation Date	25-May-2009
Revision Date	30-Jan-2024
Revision Summary	New emergency telephone response service provider.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet